

# CERTIFICATE

## Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **NAIVAN**  
**Fuentecillas, 17-19; Júndiz**  
**01015 Vitoria (Álava)**  
**Spain**

Is qualified to perform welding work within the range of certification of

### Certification Level CL1 according to EN 15085:2007 Part 2

**Scope:** New manufacture of components for the railway sector.

#### Welding processes and base material groups:

Welding Processes	Base Material Groups	Details
131	22	1.5 – 20 mm
131	23	1.5 – 12 mm
135	1	1-20 mm BW, FW (from 5mm), Up to 355 Mpa
135	2	1.5 – 6.5 mm SC sl BW Up to 700 MPa; 2 – 6 mm SC sl FW Up to 700 MPa
135	8	3 – 12mm FW ml
141	1, 8	1-4 mm BW; 1.5-4mm FW
141	22	1 – 4 mm BW, FW
141	23	3 – 8 mm BW, FW ml

**Responsible welding coordinator (RWC):** Jorge Ruiz de Azúa Fernández. IWE-ES-934. Born 01/08/1969

**Deputy Responsible welding coordinator:** Alfonso Ruiz de Gordo Lacunza. IWE-ES-265. Born 01/03/1972

**Comments:** see annex.

**Certificate No:** LRE/15085/CL1/006/2/19  
**Valid:** from 30 March 2018 to 29 March 2021  
**Issued on:** 15 May 2019  
**Auditor:** Rodrigo González  
**IWE number:** ES-962



José Rivero

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Managing Director of Lloyd's Register España, S.A.

General regulations (see annex)

**Comments:**

This Certificate is subject to monitoring of compliance by Lloyd's Register Spain SA as required by the standard EN15085-2: 2007.

Responsible welding coordinator has been assessed and accepted to perform welding procedures and welders qualifications.

Design and purchase of welded parts excluded from certification.

**General regulations**

According to EN 15085-2

**Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original- Email)
2. LRE Madrid